



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D5149-1
Job Sheet 170851



Part No: D5149-1

Job Qty: 12 ea

Part Name: Fwd Step Base



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 1/22/18

Job Tracking No:

Due Date: 2/16/18

Created By: Mario Poulin

Type: Stock

Description:

Note: DWG REV D SHEET 5 IPP REV A NEW ISSUE 14/09/10 JFS VERIFIED BY:DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	12 Ea		2/15/18	0.00	0.00	Start Up Machining-3		SC. 18/02/22
101	CNC Vertical Machining	12 pcs		2/16/18	0.35	6.56	HAAS1-3		SC. 18/02/22
110	QC	12 pcs		2/16/18	0.00	0.00	QC2 Machining-3		SC. 18/02/22
120	QC	12 pcs		2/16/18	0.00	0.00	QC8 Machining-3		SC. 18/02/22
121	QC	12 pcs		2/16/18	0.00	0.00	QC5		SC. 18/02/22
130	Packaging	12 pcs		2/16/18	0.00	0.00	Packaging3-2		FEB 27 2018
140	QC21-SA	12 Ea		2/16/18	0.00	0.00	QC21		FEB 27 2018

Part Op 101 - Machine as per Folio FB355
Descriptions: 130 - LOCATION: WA004

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D5149-1TRN	Fwd Step Base Turning Detail	6 Ea (.5 ea)	90-Start up Operation	5044488

Part Specifications

Specifications could not be found.

Plex 1/22/18 4:08 PM dart.poulin.mario

B# 162345 X 6 6044487

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS			
Part No. _____		Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐
NCR No. _____		Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐
		Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐
		Large Fab ☐	Composite ☐	Supplier ☐	

Date : _____	Step #: _____	QTY Effective : _____	MRB (QSI042) Approval _____
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Description Work Order Deviation	Disposition	Completed By _____
Part: D5149-1 Job No: 170851 Serial No/Batch: S044488 Revision: D5149 Inspector:		Lead hand / Supervisor _____
		Coordinator _____

Root Cause		Pressure/Forced Bending Centre Not Cont Cracks Crimp/Kink/Rip Cuffs Crushing Heat Treat Wave/Twist in Marks/Chatter OTHER : _____
Environment ☐	No Re-verification ☐	
Design ☐	Operator ☐	
Doc/Data ☐	Offset/Setup ☐	
Equip/Tooling ☐	Supplier ☐	
Handling/Pre ☐	Training ☐	
Material ☐	Use for Testing ☐	
Internal Transport ☐	Poor Information ☐	
Tribal Knowledge ☐	Rushing ☐	
LOA ☐	Product Improvement ☐	
Substation ☐	Process Improvement ☐	
Past Expiry Date ☐	Manufacturing Process ☐	
Misidentified ☐	Past Due ☐	

Part: D5149-1
 Job No: 170851
 Serial No/Batch: S044488
 Revision: D5149
 Inspector:



Container No: S044488

DART Aerospace Ltd.
 1270 Aberdeen Street
 Hawkebury, ON K6A 1K7
 CANADA
 TEL.: 1 613 632-5200
 Email: sales@dartaero.com
 www.dartaerospace.com

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